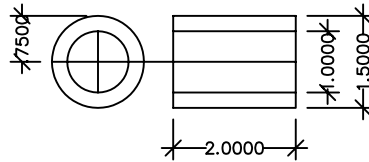
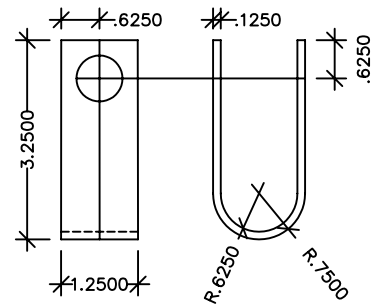


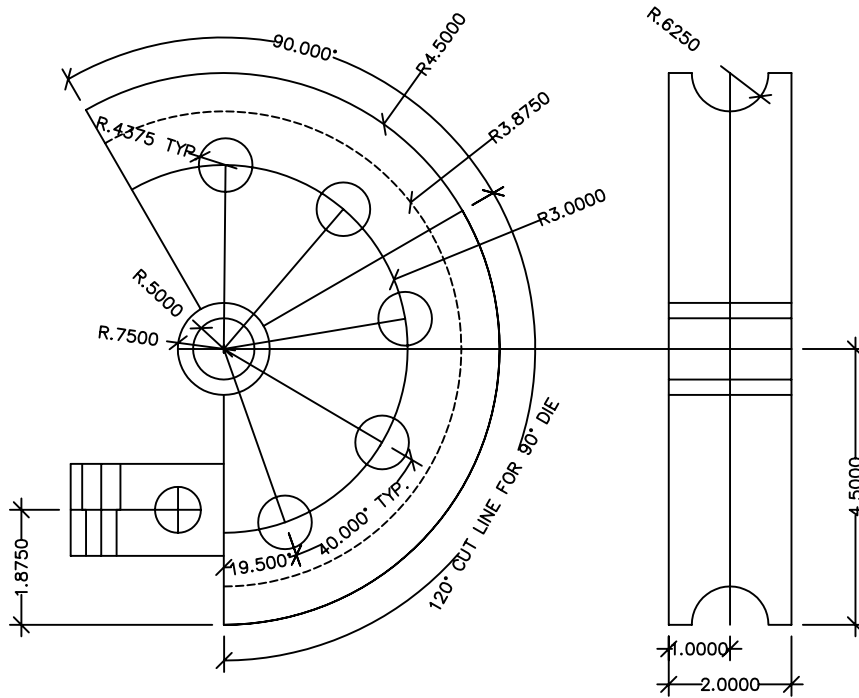
TUBE SADDLE BLOCK



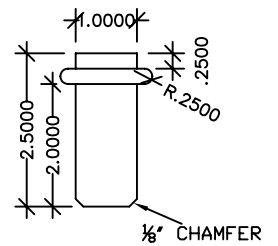
CENTER PIN WELD MOUNT



TUBE SADDLE



1.250'x4.5' RADIUS CENTERLINE DIE  
WILL MAKE 180° BENDS



TUBE SADDLE PIN

WILL NEED (1) 1/2"-13  
BOLT 2 1/2" LONG

DETAIL: 1.250x4.5 C/L DIE  
DRAWN BY: JAB  
DATE: 10-03-2003

JAB CUSTOMS