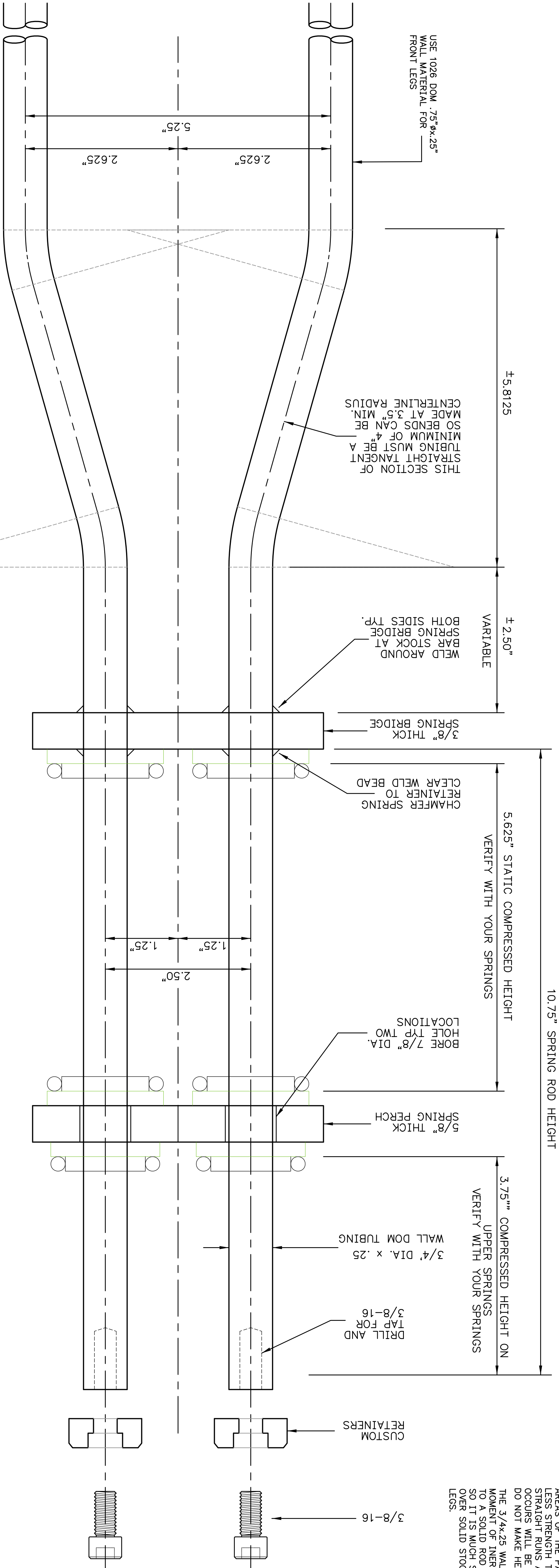


# CHOPPER BUILDERS HANDBOOK

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NOTE THAT ANYTIME YOU MAKE A BEND IN A SECTION OF TUBING YOU HAVE EXCEEDED THE YIELD STRENGTH OF THE MATERIAL AND AS A RESULT THESE AREAS OF THE PART WILL HAVE MUCH LESS STRENGTH THAN THE NORMAL STRAIGHT RUNS AND FAILURE IF IT OCCURS WILL BE AT THE BENDS. DO NOT MAKE HEAT BENDS. THE 3/4x.25 WALL DOM TUBING HAS A MOMENT OF INERTIA OF 0.016 COMPARED TO A SOLID ROD WHICH ONLY HAS 0.012 SO IT IS MUCH STIFFER AND RECOMMENDED OVER SOLID STOCK FOR SPRINGER FRONT LEGS.

CHOPPER BUILDERS LLC  
GARY W. WEISHAUP

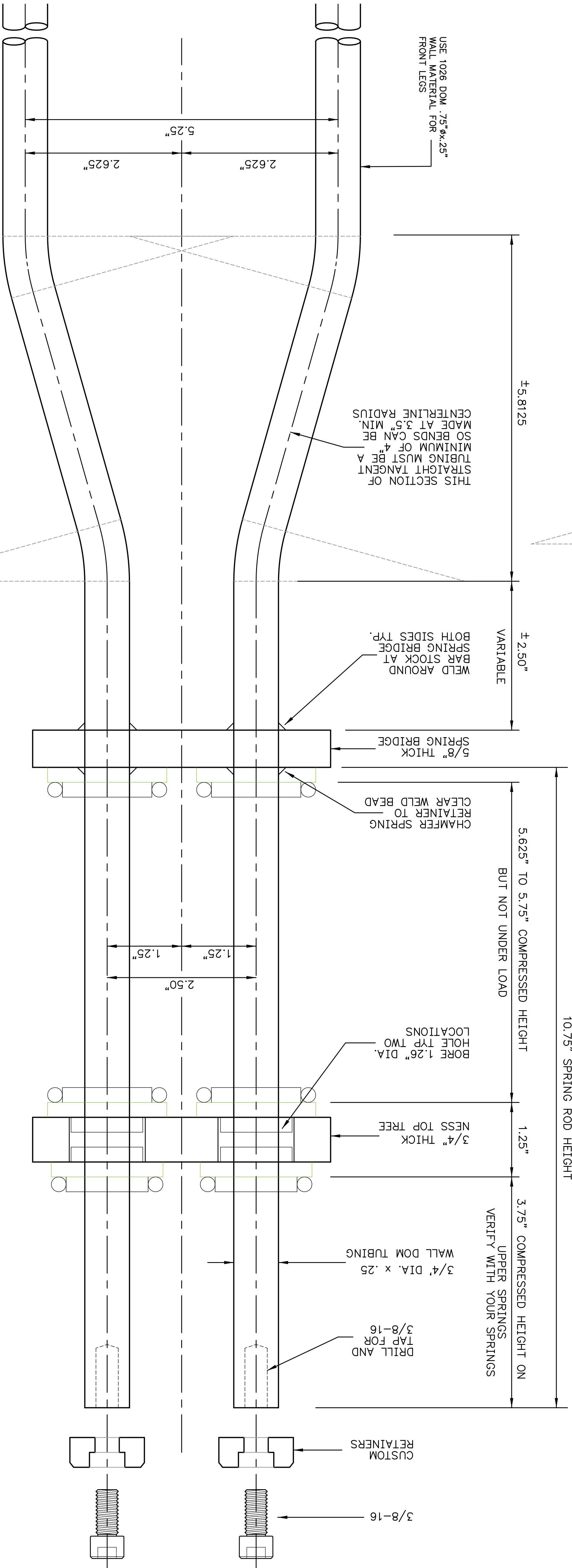
PERFORMANCE ENGINEERING  
CHASSIS FABRICATION  
FLOWBENCH TESTING  
MACHINE WORK  
RESTORATIONS

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Revision	Date
* ORIGINAL HAND DRAFTED WORK	8-21-88
* INITIAL CAD LAYOUT REWORK	12-7-88
* GENERAL REVISION	8-12-89
* GENERAL REVISION	5-17-91
* GENERAL REVISION	5-12-12
* GENERAL REVISION	3-9-2020
* GENERAL REVISION	6-21-2021
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Key Plan

## CENTURY STYLE FRONT LEGS



Project Title  
GENERIC  
WISHBONE  
SPRINGER FORKS  
FRONT LEGS

REFERENCE DATA

Drawn By	GW
Date	6-21-2021
Checked By	
Date	
Scale	1" = 1"
Rev. No.	-
Project No.	-
Sheet Description	GENERAL SCHEMATIC PLAN

## NESS STYLE FRONT LEGS